

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

Claims 1-12 (cancelled)

Claim 13 (new): A process for producing a strip of aluminium or an aluminium alloy with a textured surface, comprising passing a cold rolled strip immediately after cold rolling through a roll gap of two textured rolls bearing a roughness pattern, wherein the roughness pattern is transferred to the surface of the strip as a result of the force of the textured rolls acting on the strip, and, thereafter, coiling the textured strip.

Claim 14 (new): A process according to claim 13, including drawing the cold rolled strip through the roll gap wherein the texturing rolls are turned by tension applied to the strip.

Claim 15 (new): A process according to claim 13, including drawing the texturing rolls.

Claim 16 (new): A process according to claim 13, including sitting the texturing rolls at a constant roll force.

Claim 17 (new): A process according to claim 13, including roughing the texturing rolls using the electrical discharge texturing (EDT) method.

Claim 18 (new): A process according to claim 13, wherein the texturing rolls exhibit a roll grind comprising a plurality of parallel grooves distributed over the outer face of the rolls.

Claim 19 (new): A unit for producing a cold rolled strip of aluminium or an aluminium alloy with a textured surface, comprising a cold rolling mill, and a texturing roll stand with texturing rolls immediately after the cold rolling mill, downstream in the direction of rolling (x).

Claim 20 (new): A unit according to claim 19, wherein the texturing rolls are connected to a drive facility.

Claim 21 (new): A Unit according to claim 19, wherein the texturing rolls in the texturing roll stand are supported by intermediate rolls and the intermediate rolls are supported by backing rolls.

Claim 22 (new): A unit according to claim 21, wherein a plurality of sets of backing rolls are arranged over the width of the intermediate rolls.

Claim 23 (new): A unit according to claim 21, wherein the backing rolls are connected to hydraulic pistons set at constant force.

Claim 24 (new): A unit according to claim 19, wherein the texturing roll stand is mounted in the framework of the cold rolling mill.